

altecnic CALEFFI group

ART 5231 mixcal mixpro[®] group thermostatic mixing valve

SD 010 07-05-2020

Application

Thermostatic mixing valves are used to maintain the domestic hot water supplied to the user at a constant and safe temperature, when variations in the hot and cold water supply conditions and draw off flow rates occur.

The Art 5231 range has been designed especially for centralised systems which demand high flow rates, for example with multiple outlets such as shower and wash basins.

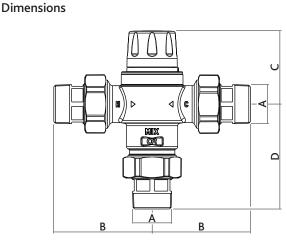
Operating Principle

The controlling element of the mixing valve is a temperature sensor fully immersed in the mixed water outlet port, which expands or contracts, continuely maintaining the correct proportion of hot and cold water entering the valve.

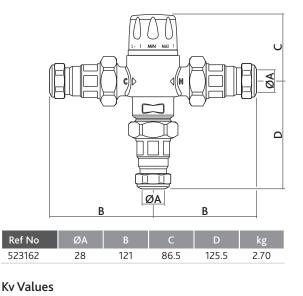
Even when the supply pressures drop, due to draw off of hot and cold water by other users on the same system, or variations in the incoming water temperatures, the mixing valve automatically responds and maintains the mixed outlet water at the required temperature.

Construction Details

| Component | Material | | Grade | | | | |
|---|--------------|-----------------|--------------------|--|--|--|--|
| Body | DZR | 1⁄2", ¾" & 28mm | BS EN 12165 CW721R | | | | |
| | | | BS EN 1982 CB752S | | | | |
| Shutter | Polymer | | PPS G40 | | | | |
| Springs | Stainless | steel | AISI 302 | | | | |
| Seals | EPDM | EPDM | | | | | |
| Сар | Polymer | | ABS | | | | |
| Technical Data | | | | | | | |
| Max. working pressure: | | | 14 bar - Static | | | | |
| | | | 5 bar - Dynamic | | | | |
| Min. working pressure: | | | 0.2 bar - Dynamic | | | | |
| Max. hot inlet temperature: | | | 90°C | | | | |
| Min. hot inlet temperature: | | | 50°C | | | | |
| Max. cold inlet temperature: | | | 25°C | | | | |
| Min. cold inlet temperature | | | 5°C | | | | |
| Max. inlet pressure ratio (H/C or C/H): | | | 2:1 | | | | |
| Accuracy: | | | ±2°C | | | | |
| Setting range: | 35 to 65°C | | | | | | |
| Check valve and filter: | | | 28mm size only | | | | |
| Male threads: | BS EN 10226 | | | | | | |
| Compression end | BS EN 1254-2 | | | | | | |
| WRAS approved product: | | | | | | | |



| Ref No | А | В | С | D | kg |
|--------|-------|-------|------|------|------|
| 523140 | R1⁄2 | | | | |
| 523150 | R3⁄4 | 78.5 | 73.5 | 95.5 | 1.35 |
| 523160 | R1 | 104.5 | 109 | 86.5 | 2.50 |
| 523170 | R1¼ | 104.5 | 109 | 86.5 | 3.38 |
| 523180 | R11⁄2 | 121 | 129 | 90.5 | 3.81 |
| 523190 | R2 | 131 | 139 | 90.5 | 5.58 |



| | | | | | |
|----------|------|-----|----------|-------------|------|
| Size | 3⁄4" | 1" | 1¼" & 28 | 1 ½" | 2" |
| Kv m³/hr | 4.5 | 5.5 | 7.6 | 11.0 | 13.3 |

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